



**CROWN
USA INC**

remarkable[™]
MARKER ADHESIVE

remarkable MARKER ADHESIVE™ APPLICATION

General Requirements

- **Equipment:**

Bituminous marker adhesive equipment with agitation
Powered blower or broom

- **Material:**

Crown USA, Inc. remarkable Marker Adhesive™ is a single component hot melt adhesive. When properly applied it will bond pavement markers to concrete, epoxy overlay or asphalt roadway surfaces. Store in a cool, dry place. Since it is hot applied, there are no mixing or pot life requirements. It's typically ready for traffic in under 5 minutes. Typical yield for standard 4" rpm's is 4 markers/pound.

- **Surface Preparation:**

Surface temperature should be above 50°F. Pavement surface should be clean, dry and free from oil, dirt and debris. On new concrete, curing compound should be removed prior to application for best results.

- **Safety Precautions:**

Handling of hot material can cause severe burns. Protective clothing should be worn. The clothing should consist of work boots, long pants, gloves, and safety goggles or a face shield. Please read the remarkable Marker Adhesive™ SDS prior to using this material.

Application

1. Do not mix with other adhesives.
2. Add one or two bags of remarkable Marker Adhesive™ to kettle and heat until liquid. Then add additional material a few bags at a time until melted. Melt time is reduced if kettle already has molten material in it.
3. Continue to heat until material is 375°F – 425°F.
4. Dispense hot marker adhesive onto pavement surface in a puddle approximately 2/3 the diameter of the marker. While wearing proper protection, depress the marker into adhesive within 10 seconds, so that the adhesive is visible around the entire perimeter of the marker.
5. Let cool 3 – 5 minutes before opening to traffic.

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